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ABSTRACT: Relationships are derived for the first critical heat flux in the boiling of a liquid on cylindrical and planar heaters in a weak gravitational field and on a cylindrical heater under terrestrial conditions.

1. Borishanskii and Fokin [1] have determined the lower limit to the first critical heat flux in boiling of a liquid on a planar heater under terrestrial conditions. The corresponding result for a cylindrical heater is of interest in relation to boiling on thin wires.

Consider an infinitely long horizontal cylinder of radius R with the liquid initially at rest and the initial temperature equal to the boiling point. At $t > 0$ the heater receives a heat flux q of constant density. Free convection occurs under normal conditions, so the critical q calculated without convection will be less than the true first critical flux q_* , and the result can be considered as a lower limit to the latter.

If convection is neglected, the problem is as follows:

$$cp \frac{\partial T}{\partial t} = \frac{\lambda}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right), \quad T|_{t=0} = 0, \quad \lambda \frac{\partial T}{\partial r} \Big|_{r=R} = q, \quad (1.1)$$

in which c is specific heat, ρ is the density of the liquid, λ is the thermal conductivity, t is time, and T is the difference between the temperature of the liquid and the boiling point.

The time taken for the crisis to arise is $t \geq 1$ sec for some liquids of practical importance (cryogenic liquids, ethyl ether, water, etc), so the Fourier number $at/R^2 \gg 1$ (it is in the range 10^3-10^9), and so $T(R, t)$ (difference between the heater temperature and the boiling point) [2] can be written as

$$T(R, t) = \frac{qR}{2\lambda} \ln \frac{4at}{CR^2} \quad (C = 1.781), \quad (1.2)$$

in which a is the thermal diffusivity of the liquid.

From [3] we have the radius R_1 of a bubble as a function of time as

$$\frac{dR_1}{dt} = 10 \frac{\lambda T(R, t)}{R_1 L \rho''}, \quad R_1|_{t=0} = 0. \quad (1.3)$$

Substitution of (1.2) into (1.3) and integration gives

$$R_1 = \left(\frac{10qR}{L\rho''} t \ln \frac{4at}{CR^2e} \right)^{1/2} \quad (C = 1.781), \quad (1.4)$$

in which L is latent heat of evaporation and ρ'' is the density of the vapor.

From (1.4) we can find the time t_1 for the bubble to break away by putting $R_1(t_1) = R_0$, in which R_0 is the radius at the instant of break-away; then

$$\tau \ln \tau = \frac{\alpha_0}{q}, \quad \tau = \frac{4at_1}{CR^2e}, \quad \alpha_0 = \frac{0.4L\rho''R_0^2}{CR^2e}. \quad (1.5)$$

To find R_0 we use [4]

$$R_0 = 0.0208 \theta \left(\frac{\sigma}{(\rho - \rho'')g^\theta} \right)^{1/2}. \quad (1.6)$$

Here θ is the angle of contact, σ is the surface tension at the liquid-vapor interface, and g^θ is the acceleration due to gravity.

As $\alpha_0/q \gg 1$ (around 10^6), we can use an asymptotic formula [5] for the roots of (1.5):

$$\tau = \frac{\alpha_0}{q (\ln \alpha_0 - \ln q)}. \quad (1.7)$$

Consider the formula for the lower limit to q_* . If we assume that all the heat released per m^2 in time t_1 goes to produce vapor, the

lower limit is

$$q = \frac{4}{3} \frac{\pi R_0^3 n L \rho''}{t_1}, \quad (1.8)$$

in which n is the number of interacting bubbles per m^2 . We may assume that the bubbles fuse to give a bubble of ellipsoidal form; then $n \approx 1/S$, in which S is the surface area of the ellipsoid. We replace the latter by the equivalent sphere to get

$$n \approx 1 / 4\pi R_0^2. \quad (1.9)$$

Substitution of (1.7) and (1.9) into (1.8) gives

$$q = \alpha_0 e^{-3.333R/R_0}. \quad (1.10)$$

2. Consider the lower limit to q_* for a planar heater in a weak gravitational field. Let ΔT_0 be the superheating of the liquid, and t_0 the time needed to produce this, the latter being given [2] by

$$t_0 = \frac{\lambda^2 (\Delta T_0)^2 \pi}{4q^2 a} = \frac{p_1}{q^2},$$

$$T(0, t) = \frac{2q}{\lambda} \left(\frac{at}{\pi} \right)^{1/2}, \quad \left(p_1 = \frac{\lambda^2 (\Delta T_0)^2 \pi}{4a} \right). \quad (2.1)$$

A bubble arises on the heater at $t = t_0$ and starts to grow; (1.3) and (2.1) give us for the radius that

$$\frac{dR_1}{dt} = \frac{20q \sqrt{at}}{L\rho'' \sqrt{\pi R_1}}. \quad (2.2)$$

We integrate (2.2) with $R_1(t_0) = 0$ to get

$$R_1 = \frac{80^{1/2} q^{1/2} a^{1/4}}{\pi^{1/4} \sqrt{3} L \rho''} (t^{1/2} - t_0^{1/2})^{1/2}. \quad (2.3)$$

We deduce t_1 from $R_1(t_1) = R_0$ to get

$$t_1 = \left(\frac{p_2}{q} + t_0^{1/2} \right)^2, \quad p_2 = \frac{3 \sqrt{\pi R_0^3 L \rho''}}{80}, \quad R_0 = \frac{R_{0n}}{n^{1/2}}. \quad (2.4)$$

Here R_0 is defined as in [6], with R_{0n} calculated from (1.6); $n = g/g^\theta$, $g^\theta = 9.81 \text{ m/sec}^2$ is the acceleration due to gravity at the earth's surface, and g is the actual gravitational acceleration.

The argument of section 1 gives the lower limit for q_* as

$$q = \frac{\pi R_0 L \rho''}{3t_1}. \quad (2.5)$$

We substitute for t_1 from (2.4) to get

$$p_2 s^4 - \left(\frac{\pi R_0 L \rho''}{3} \right)^{1/2} s^3 + p_1^{1/2} = 0, \quad q = s^2.$$

This equation can be solved graphically.

3. Consider the lower limit to q_* for a horizontal infinitely long cylindrical heater (radius R) in a weak gravitational field. We find t_0 from (1.2):

$$t_0 = \frac{CR^2}{4a} \exp \left(\frac{2\lambda \Delta T_0}{qR} \right). \quad (3.1)$$

We solve (1.3) with $R_1(t_0) = 0$ to get

$$R_1 = \left[\frac{10qR}{L\rho''} \left(t \ln \frac{4at}{CR^2e} - t_0 \ln \frac{4at_0}{CR^2e} \right) \right]^{1/2}. \quad (3.2)$$

We deduce t_1 from $R_1(t_1) = R_0$ via the method of [5]:

Table 1

n	Calculated		Experimental	
	$q_* 10^{-4}$ W/m ²	$\frac{q_*}{q_{*n}}$	$q_* 10^{-4}$ W/m ²	$\frac{q_*}{q_{*n}}$
1.0	6.6	1.0	15.6	1.0
0.5	2.6	0.40	13.1	0.84
0.3	2.5	0.38	11.6	0.74
0.1	2.2	0.33	8.6	0.56
0.04	2.15	0.33	7.0	0.45
0.01	2.0	0.30	4.9	0.31
0.005	1.7	0.26	4.1	0.27

$$\tau = \frac{\alpha_0 + \beta_1 q}{q \ln(\alpha_0/q + \beta_1)} \quad \left(\tau = \frac{4at_1}{CR^{2e}} \right),$$

$$\alpha_0 = \frac{0.4L\rho^* R_0^2 a}{CR^{2e}}, \quad \beta_1 = \frac{4at_0}{CR^{2e}} \ln \frac{4at_0}{CR^{2e}}. \quad (3.3)$$

We substitute (3.1) and (3.3) into (1.8) to get

$$\beta_2 = \frac{\beta_0 + (\exp(c_0/q) - 1)(c_0 - q)}{\ln[\beta_0/q + (\exp(c_0/q) - 1)(c_0/q - 1)]},$$

$$c_0 = \frac{2\lambda\Delta T_0}{R}, \quad \beta_2 = \frac{4L\rho^* a R_0}{3CR^{2e}}, \quad \beta_0 \equiv \alpha_0. \quad (3.4)$$

This equation can be solved graphically.

For weak fields, R_0 is deduced from (2.4). The table gives results for q_* from theory and experiment for liquid oxygen with $\Delta T_0 \approx 10^\circ$. The calculation for g^0 was performed via (1.10) and for g via (3.4).

If we replace (2.4) for weak fields by a published relation:

$$R_0 = R_{0n} n^{-1/2} \quad \text{for } n > 0.1$$

and

$$R_0 = R_{0n} n^{-1/3} \quad \text{for } n < 0.1,$$

the results for q_* in the table remain unchanged.

These experimental results were obtained at the Institute of Low-Temperature Physics Technology, Academy of Sciences of the Ukrai-

nian SSR, with simulation of low-gravity conditions for liquid oxygen in a magnetic field [8]. We used a platinum wire 0.05 mm in diameter. The results for q_* with $0.01 < n \leq 1$ are closely described by the Kutateladze-Borishanskii-Zubra formula. This formula also agrees satisfactorily with experiments on water and liquid nitrogen [6, 9].

Table 1 shows that the calculated q_* are of the correct order and represent the lower limit to the first critical flux. The calculated and experimental q_*/q_{*n} are virtually the same for small α (around 10^{-2}). The results are applicable for $10^{-3} < n \leq 1$.

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